



# Certificate of Conformity of the Factory Production Control

UNITED REGISTRAR OF SYSTEMS as a notified body (NB) 2710  
this certificate has been awarded to

**JAMP Svorada s.r.o.**

Nerudova 740/39, Dubnica nad Váhom, 01841, Slovakia

in recognition of the Organization's Compliance to Annex V – FPC, System 2+, Category of  
Products under 98/214/EC which complies with

**Regulation (EU) of the Parliament and of the Council on  
construction products No 305/2011  
(EN 1090-1:2009 + A1:2011 & EN 1090-2:2018) - Steel**

The scope of activities covered by this certificate is defined below

**Design and manufacture of supporting steel structures. Class EXC 3.  
CE marking method: ZA.3.4 - according to EN 1090-1: 2009+ A1: 2011**

**Processes:** cutting, manufacture, holing, welding, corrosion protection

**Duration of validity:**

This certificate is valid until the relerrant requirements of the harmonized technical specification, the manufacturing conditions or the FPC system are substantially changed. Duration of validity extended continuous surveillance FPC to the contract.

**Certificate Number:**  
20177R/A/0001/UK/En

**Issue No:**

1

**Date of Issue(original):**  
09 November 2020

**Date of expiration:**

08 November 2023

**Date of Issue:**  
09 November 2020

Issued by :

On behalf of the Shemes Manager





# Welding Certificate

UNITED REGISTRAR OF SYSTEMS as a notified body (NB) 2710  
This certificate has been awarded to

**JAMP Svorada s.r.o.**

Nerudova 740/39, Dubnica nad Váhom, 01841, Slovakia

in recognition of the organisation's compliance with the requirements of the standard  
EN 1090-2:2018 for welding of structural steel.

Technical specification: **EN 1090-2:2018**

Execution class(es): **to EXC3**

Welding process(es): **135 - MAG welding with solid wire electrode**  
(reference to EN ISO 4063)

Parent material (s): **1, 2, 3** (according to ISOTR 15608 and EN 1090-2:2018 table 2,3)

Responsible welding coordinator (s): **Ing. Matej Veselý- EWT**

Confirmation: **Based on the regulations as stipulated in the above mentioned technical specification(s) all requirements concerning welding have been fulfilled.**

Remarks: **See Appendix**

**Duration of validity:**

This certificate is valid until the relerrant requirements of the harmonized technical specification, the manufacturing conditions or the FPC system are substantially changed. Duration of validity extended continuous surveillance FPC to the contract.

<b>Certificate Number:</b>	<b>Date of Issue : (Original)</b>	<b>Date of Issue:</b>
20177PR/A/0001/UK/En	09 November 2020	09 November 2020
<b>Issue No:</b>	<b>Date of expiration:</b>	
1	08 November 2023	

Issued by :

On behalf of the Shemes Manager





# CERTIFIED WELDING TEST PROCEDURES

Annex to certificate no:

2017PR/A/0001/UK/En

**JAMP SVORADA s.r.o. , Nerudova 740 740/39, 018 41 Dubnica nad Váhom, Slovakia**

WPQR No.	Parent material, Combination of parent materials Range	Filler material, Auxiliary material	Welding process	Welding position Range	Dimensions Range	Heat input kJ.mm <sup>-1</sup>	Preheat temperature	Regulation, standard	Remarks
WPQR-CZO-12-JPS 01	1. HARDOX 450....3.2 (ISO/TR 15608) 2. HARDOX 450....3.2 (ISO/TR 15608) 1,2,3 (ISO/TR 15608)	G 42 4 M (EN ISO 14341-A) G3Si1 $\phi$ 1,2 mm Gas M21 (EN ISO 14175) G3Si1 $\phi$ 1 + $\phi$ 1,2 mm	135	PA Other welding position without PG and J-L045	t1= t2 = 50 mm BW: t.....25 $\pm$ 100 mm D.....150 mm ( PA,PC) D $\geq$ 500mm	-	120 $\div$ 150 $^{\circ}$ C	STN EN ISO 15614-1	BW ( P+P)
WPQR-CZO-12-JPS 02	1. HARDOX 400....3.2 (ISO/TR 15608) 2. HARDOX 400....3.2 (ISO/TR 15608) 1,2,3 (ISO/TR 15608)	G 42 4 M (EN ISO 14341-A) G3Si1 $\phi$ 1,2 mm Gas M21 (EN ISO 14175) G3Si1 $\phi$ 1 + $\phi$ 1,2 mm	135	PA Other welding position without PG and J-L045	t1=t2= 12 mm BW: t.....3 $\pm$ 24 mm D.....150 mm ( PA,PC) D $\geq$ 500mm	-	-	STN EN ISO 15614-1	BW ( P+P)
WPQR-CZO-12-JPS 03	1. HARDOX 450....3.2 (ISO/TR 15608) 2. HARDOX 450....3.2 (ISO/TR 15608) 1,2,3 (ISO/TR 15608)	G 42 4 M (EN ISO 14341-A) G3Si1 $\phi$ 1,2 mm Gas M21 (EN ISO 14175) G3Si1 $\phi$ 1 + $\phi$ 1,2 mm	135	PB Other welding position without PG and J-L045	t1= t2= 30 mm BW: - FW: t. $\geq$ 5 mm a>1LW without limitation	-	120 $\div$ 150 $^{\circ}$ C	STN EN ISO 15614-1	FW (P+P)
WPQR-CZO-12-JPS 04	1. HARDOX 400....3.2 (ISO/TR 15608) 2. HARDOX 400....3.2 (ISO/TR 15608) 1,2,3 (ISO/TR 15608)	G 42 4 M (EN ISO 14341-A) G3Si1 $\phi$ 1 mm Gas M21 (EN ISO 14175) G3Si1 $\phi$ 0,8 + $\phi$ 1,2 mm	135	PB Other welding position without PG and J-L045	t1=t2= 2,5 mm BW:- FW: t.....1,75 $\pm$ 5 mm a.....2,25 $\pm$ 4,5 a>1LW without limitation	-	-	STN EN ISO 15614-1	FW ( P+P)

Komárom, 2020.11.09